

Garant

Steel boring bar A.. SDQCL 107,5°, for indexable inserts DC.., left-hand, Shank Ø / insert size: 0408/04mm


Order data

Order number	260341 0408/04
GTIN	4062406066796
Item class	21T

Technical description

Clamping height L_2	7.5 mm
Pack of insert screws	269028 26
Overall length L	80 mm
Minimum pre-drill $\varnothing D_{\min}$	5.2 mm
Setting angle κ	107.5 degrees
Neck width L_4	4 mm
Insert size	4 mm
ISO code toolholder	A0408F SDQCR/L04
Head length L_1	15 mm
suitable indexable insert	DC.. 04T0..
Centre offset L_3	2.6 mm
Usable depth T	1.1 mm
Shank $\varnothing D_s$	8 mm
Standard	Works standard
Application type	left-hand
Boring depth up to	3×D

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX5	674248 TX5